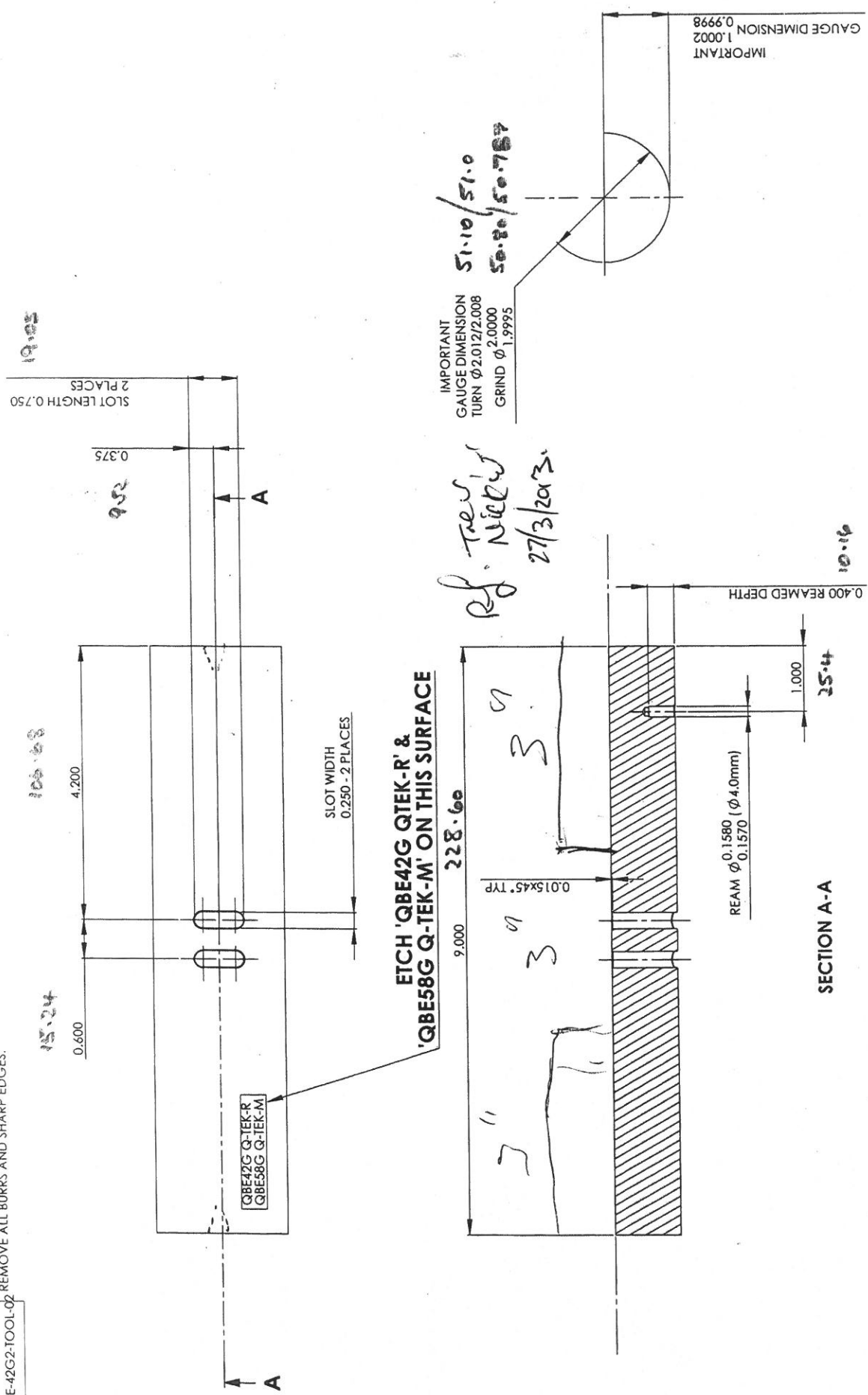


550 > 2334

EN 8

THIRD ANGLE PROJECTION.

Dwg No. E-42G2-TOOL-02 REMOVE ALL BURRS AND SHARP EDGES.



ETCH 'QBE42G QTEK-R' & 'QBE58G Q-TEK-M' ON THIS SURFACE

IMPORTANT
GAUGE DIMENSION
TURN Ø2.012/2.008
GRIND Ø2.0000
GRIND Ø1.9995

Ref. New
Nick
27/3/2013

IMPORTANT
1.0002
0.9998
GAUGE DIMENSION

Center in End of
Rick Nick
26/3/13

| | |
|------------------------|----------------|
| FINISH MACH. All Over | GRIND@G |
| LIMITS. FRACT. ± 1/64" | |
| DEC. ± 0.005" | Ø55 X 231.5 |
| MATERIAL: EN8 | |
| TREATMENT: | |
| ISSUE 01 DATE 25.6.08 | |
| DRAWN BY: J.P. | |
| Used In: | QTEK TRANSAXLE |

| | |
|----------|-----------------|
| TITLE | SET-UP TOOL BAR |
| SCALE | 1:1 U.O.S. |
| SHEET | 1 OF 1 |
| Dwg. No. | E-42G2-TOOL-02 |

Quaife Design & Development.

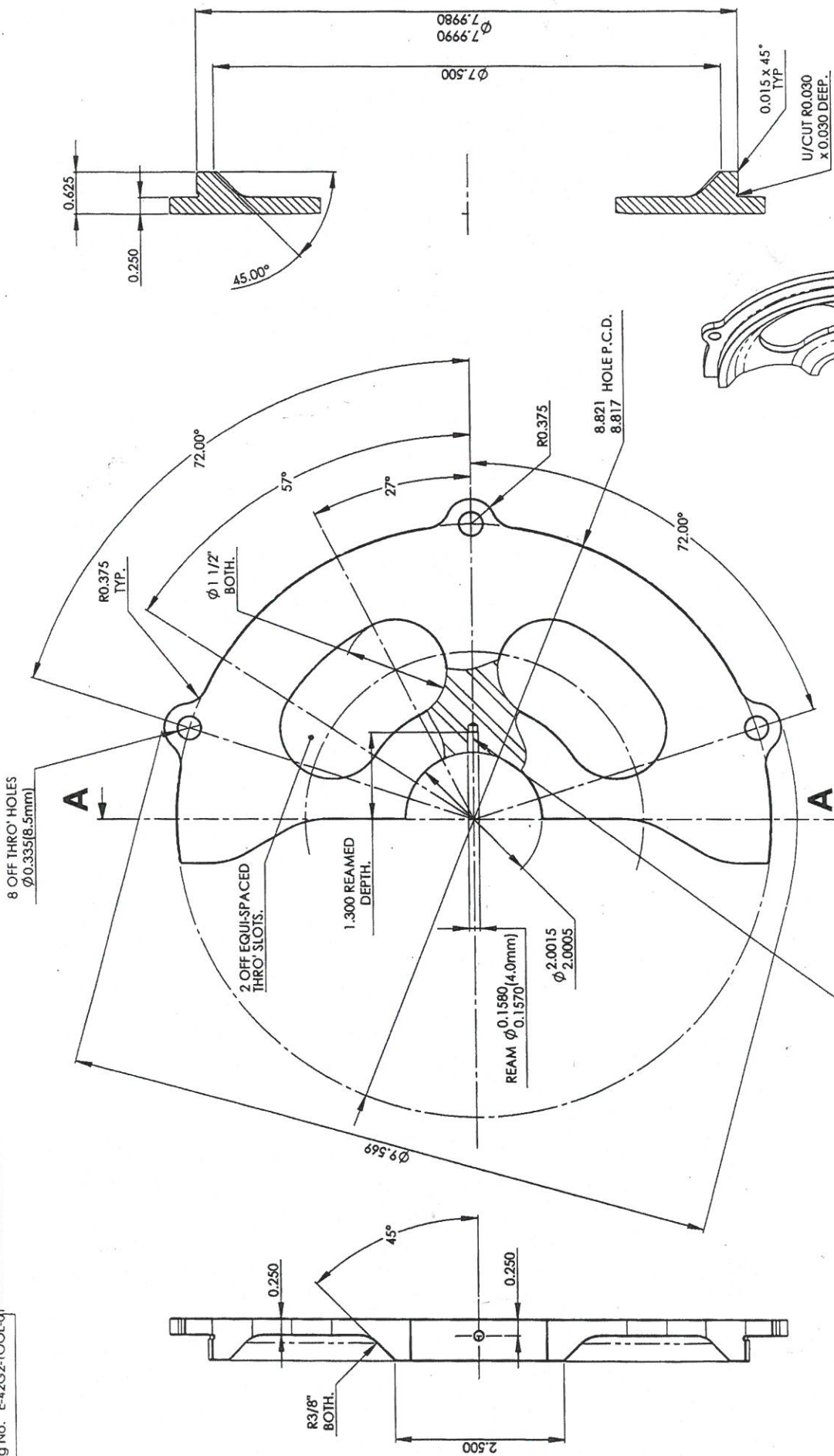
SOLID WORKS

A2(1)border

200 10 x 23 EN8

THIRD ANGLE PROJECTION.

Dwg No. E-42G2-TOOL-01 REMOVE ALL BURRS AND SHARP EDGES.



USE 1 OFF BOUGHT-OUT ITEM NO.1296
DOWEL 4mm x 16 LONG, WITH THIS PART.

SECTION A-A

| | | |
|-----------|----------------|--------------|
| FINISH | MACH. All Over | GRIND@G |
| LIMITS | FRACT. + 1/64" | |
| DEC. | + 0.005" | |
| MATERIAL | EN8 | Ø250 x 19.0 |
| TREATMENT | | |
| ISSUE | 01 | DATE 25.6.08 |
| DRAWN BY | J.P. | |
| USED In. | QTEK TRANSAXLE | |

IF IN DOUBT ASK

Quaife Design & Development.

| | |
|----------|---|
| TITLE | SIDE PLATE - PINION HEIGHT SET-UP TOOL |
| SCALE | 1:1 U.O.S. |
| SHEET | 1 OF 1 |
| Dwg. No. | E-42G2-TOOL-01 |

A2/4border

0.158 4.013
0.157 3.988

SOLID WORKS